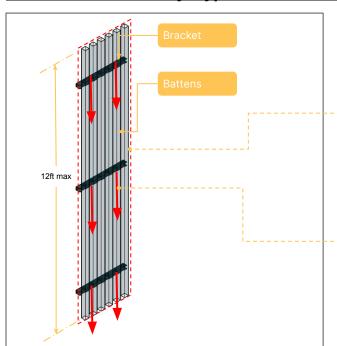


**Batten Size:** All (1×1, 1×2, 1×4, 1×5, 2×2, 2×4, 2×6)

Batten Gap: As per configuration; see tables

Installation: Generic Wall/Ceiling

## **Batten Panel Assembly: Typical Wall Install**

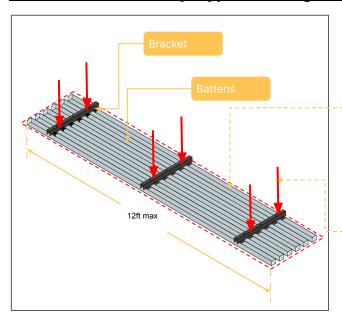


The weight of a batten panel is the sum of all the batten system components required per the design configuration, assembled together with area based on a maximum batten length of 12ft and the bracket width.

The weight of the batten panel is transferred to the substrate through the mounting screws that anchor the batten system onto the substrate.

In a wall installation, static loading is mostly in shear, as indicated by the arrows.

## **Batten Panel Assembly: Typical Ceiling Install**



The weight of a batten panel is the sum of all the batten system components required per the design configuration, assembled together with area based on a maximum batten length of 12ft and the bracket width.

The weight of the batten panel is transferred to the substrate through the mounting screws that anchor the batten system onto the substrate.

In a ceiling installation, static loading is mostly in tension, as indicated by the arrows.

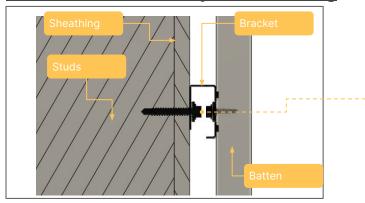


**Batten Size:** All (1×1, 1×2, 1×4, 1×5, 2×2, 2×4, 2×6)

Batten Gap: As per configuration; see tables

Installation: Generic Wall/Ceiling

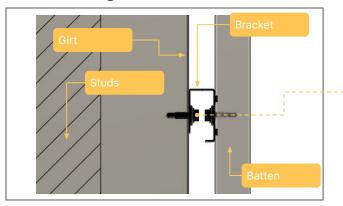
### **Wood Frame with OSB/Plywood Sheathing**



#### F1.5B Screw

Use AL13 F1.5B screws for installing on wood substrates. Minimum sheathing thickness of 7/16in.

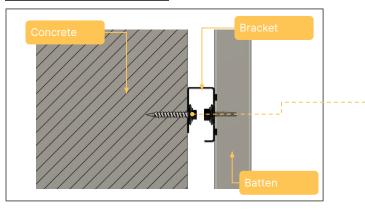
## **Z-Girt/Furring Bar Installation**



#### F0.75B Screw

Use AL13 F0.75B screws for installing on girt/furring bars. Minimum 18ga thickness for galvanized steel (0.050in for other steel alloys).

### **Concrete Installation**



#### F1.25B Screw

Use AL13 F1.25B screws for installing directly into concrete. Minimum 3000psi concrete.

For large areas installed over concrete, installing a furring bar or Z-girt for batten attachment is recommended due to time consuming nature of attaching frame components directly to concrete.



**Batten Size:** All (1×1, 1×2, 1×4, 1×5, 2×2, 2×4, 2×6)

Batten Gap: As per configuration; see tables

Installation: Generic Wall/Ceiling

# **Batten Panel Weights Using 1in Wide Battens:**

Weights of a standard batten panel assembled using different **1in** wide sections combined with various gap sizes/brackets are in the table below. Choose the appropriate values for your particular installation and apply safety factors as required.

| Batten<br>Components     |     | Batten<br>Section | Gap  | Panel<br>Area | Total Panel<br>Weight | Weight/<br>Area <sup>1</sup> | Weight/<br>Bracket <sup>2</sup> | Weight/<br>Screw <sup>3</sup> |
|--------------------------|-----|-------------------|------|---------------|-----------------------|------------------------------|---------------------------------|-------------------------------|
| Batten Bracket Type Type |     | in x in           | in   | sqft          | lb                    | lb/sqft                      | lb                              | lb                            |
| T11                      | B11 | 1×1               | 1    | 12            | 21.2                  | 1.8                          | 7.1                             | 3.5                           |
| T12                      |     | 1×2               | 1    | 12            | 31.8                  | 2.6                          | 10.6                            | 5.3                           |
| T14                      |     | 1×4               | 1    | 12            | 53.0                  | 4.4                          | 17.7                            | 8.8                           |
| T15                      |     | 1×5               | 1    | 12            | 78.8                  | 6.6                          | 26.3                            | 13.1                          |
| T11                      | W1H | 1×1               | 9/16 | 12.5          | 27.6                  | 2.2                          | 9.2                             | 4.6                           |
| T12                      |     | 1×2               | 9/16 | 12.5          | 41.7                  | 3.3                          | 13.9                            | 7.0                           |
| T14                      |     | 1×4               | 9/16 | 12.5          | 70.1                  | 5.6                          | 23.4                            | 11.7                          |
| T15                      |     | 1×5               | 9/16 | 12.5          | 104.4                 | 8.4                          | 34.8                            | 17.4                          |
| T11                      | W11 | 1×1               | 1    | 12            | 20.9                  | 1.7                          | 7.0                             | 3.5                           |
| T12                      |     | 1×2               | 1    | 12            | 31.5                  | 2.6                          | 10.5                            | 5.3                           |
| T14                      |     | 1×4               | 1    | 12            | 52.7                  | 4.4                          | 17.6                            | 8.8                           |
| T15                      |     | 1×5               | 1    | 12            | 78.5                  | 6.5                          | 26.2                            | 13.1                          |

<sup>&</sup>lt;sup>1</sup>Weight per Area is the total weight of batten system components assembled into a panel with area based on a maximum batten length of 12ft and the bracket width.

<sup>&</sup>lt;sup>2</sup>Weight per Bracket is the total weight of the batten panel assembly distributed over 3 brackets over a 12ft overall batten panel length that is applied onto the substrate. Direction of loading is dependent on the application.

<sup>&</sup>lt;sup>3</sup>Weight per Screw is the total weight of the batten panel assembly distributed across a minimum of 2 mounting screws through each bracket into the substrate. Direction of loading is dependent on the application.



**Batten Size:** All (1×1, 1×2, 1×4, 1×5, 2×2, 2×4, 2×6)

Batten Gap: As per configuration; see tables

Installation: Generic Wall/Ceiling

## **Batten Panel Weights Using 2in Wide Battens:**

Weights of a standard batten panel assembled using different **2in** wide sections combined with various gap sizes/brackets are in the table below. Choose the appropriate values for your particular installation and apply safety factors as required.

| Batten<br>Components     |     | Batten<br>Section | Gap | Panel<br>Area | Total Panel<br>Weight | Weight/<br>Area <sup>1</sup> | Weight/<br>Bracket <sup>2</sup> | Weight/<br>Screw <sup>3</sup> |
|--------------------------|-----|-------------------|-----|---------------|-----------------------|------------------------------|---------------------------------|-------------------------------|
| Batten Bracket Type Type |     | in x in           | in  | sqft          | lb                    | lb/sqft                      | lb                              | lb                            |
| T22                      | B22 | 2×2               | 2   | 12            | 21.9                  | 1.8                          | 7.3                             | 3.7                           |
| T24                      |     | 2×4               | 2   | 12            | 32.5                  | 2.7                          | 10.9                            | 5.4                           |
| T26                      |     | 2×6               | 2   | 12            | 53.6                  | 4.5                          | 17.9                            | 8.9                           |
| T22                      | W22 | 2×2               | 2   | 12            | 21.6                  | 1.8                          | 7.2                             | 3.6                           |
| T24                      |     | 2×4               | 2   | 12            | 32.2                  | 2.7                          | 10.7                            | 5.4                           |
| T26                      |     | 2×6               | 2   | 12            | 53.2                  | 4.4                          | 17.7                            | 8.9                           |
| T22                      | W24 | 2×2               | 4   | 12            | 14.6                  | 1.2                          | 4.9                             | 2.4                           |
| T24                      |     | 2×4               | 4   | 12            | 21.7                  | 1.8                          | 7.2                             | 3.6                           |
| T26                      |     | 2×6               | 4   | 12            | 35.7                  | 3.0                          | 11.9                            | 6.0                           |
| T22                      | W26 | 2×2               | 6   | 16            | 14.9                  | 0.9                          | 5.0                             | 2.5                           |
| T24                      |     | 2×4               | 6   | 16            | 22.0                  | 1.4                          | 7.3                             | 3.7                           |
| T26                      |     | 2×6               | 6   | 16            | 36.0                  | 2.2                          | 12.0                            | 6.0                           |

<sup>&</sup>lt;sup>1</sup>Weight per Area is the total weight of batten system components assembled into a panel with area based on a maximum batten length of 12ft and the bracket width.

<sup>&</sup>lt;sup>2</sup>Weight per Bracket is the total weight of the batten panel assembly distributed over 3 brackets over a 12ft overall batten panel length that is applied onto the substrate. Direction of loading is dependent on the application.

<sup>&</sup>lt;sup>3</sup>Weight per Screw is the total weight of the batten panel assembly distributed across a minimum of 2 mounting screws through each bracket into the substrate. Direction of loading is dependent on the application.